

### summary

Energy dispersive X-ray spectroscopy (EDS, EDX or EDXRF) is an analytical technique used for the elemental analysis or chemical characterization of a sample. It is one of the variants of XRF. As a type of spectroscopy, it relies on the investigation of a sample through interactions between electromagnetic radiation and matter, analyzing x-rays emitted by the matter in response to being hit with charged particles. Its characterization capabilities are due in large part to the fundamental principle that each element has a unique atomic structure allowing x-rays that are characteristic of an element's atomic structure to be identified uniquely from each other.

To stimulate the emission of characteristic X-rays from a specimen, a high energy beam of charged particles such as electrons or a beam of X-rays, is focused into the sample being studied. At rest, an atom within the sample contains ground state (or unexcited) electrons in discrete energy levels or electron shells bound to the nucleus. The incident beam may excite an electron in an inner shell, ejecting it from the shell while creating an electron hole where the electron was. An electron from an outer, higher-energy shell then fills the hole, and the difference in energy between the higher-energy shell and the lower energy shell may be released in the form of an X-ray. The number and energy of the X-rays emitted from a specimen can be measured by an energy dispersive spectrometer. As the energy of the X-rays are characteristic of the difference in energy between the two shells, and of the atomic structure of the element from which they were emitted, this allows the elemental composition of the specimen to be measured.



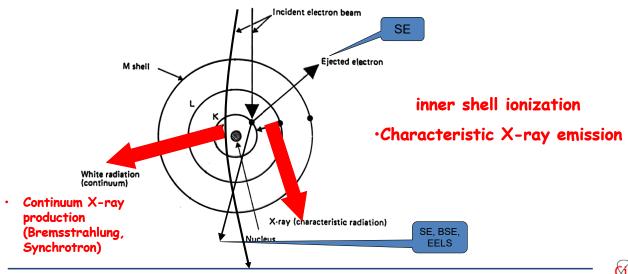
# Basics of EDX

- a) Generation of X-rays
- b) DetectionSi(Li) Detector, SDD (silicon drift detector)
- c) Quantification EDX in SEM, Interaction volume Monte-Carlo-Simulations EDX in TEM
- d) Examples

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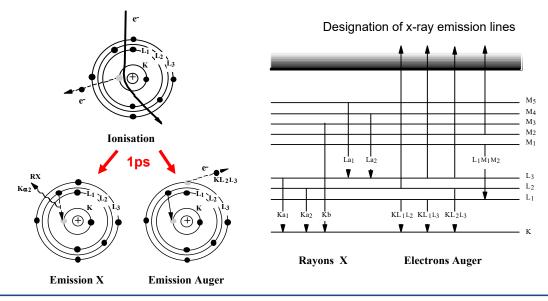


# X-ray generation: Inelastic scattering of electrons at atoms $E_{\text{electron\_in}}$ > $E_{\text{electron\_out}}$



C1Me

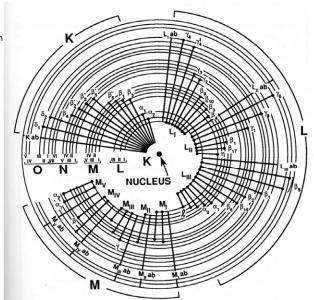
# Core shell ionisation: chemical microanalysis by X-ray, Auger electron and Electron Energy Loss Spectrometries



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Forbidden transitions! quantum mechanics: conservation of angular momentum

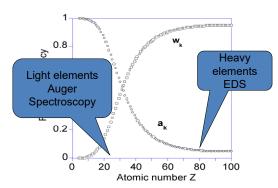


**Figure 3.37.** Comprehensive energy-level diagram showing all electron transitions which give rise to K, L, and M x rays (Woldseth, 1973).



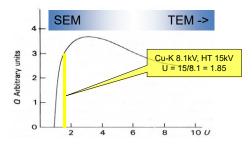
# Efficiency of X-ray generation

Relative efficiency of X-ray and Auger emission vs. atomic number for K lines



Light element atoms return to fundamental state mainly by Auger emission. For that reason, their K-lines are weak. In addition their low energy makes them easily absorbed.

Ionization cross-section vs. overvoltage U=E<sub>o</sub>/E<sub>ionization</sub> (electron in -> X-ray out)



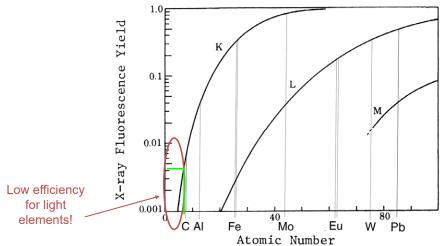
To ionize an atom the incident electron MUST have an energy larger than the core shell level this means: U>1. To be efficient, it should have about twice the ionization energy U>2.

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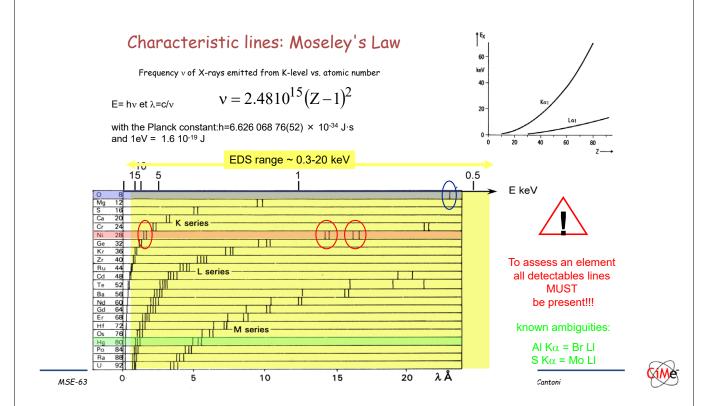


### X-ray production yield vs. atomic number Z

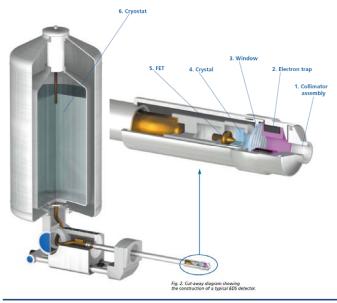


X-ray fluorescence yield for K-, L-, and M-shells, as a function of atomic number.





# b) Detection of X-rays (EDX)







# collection solid angle

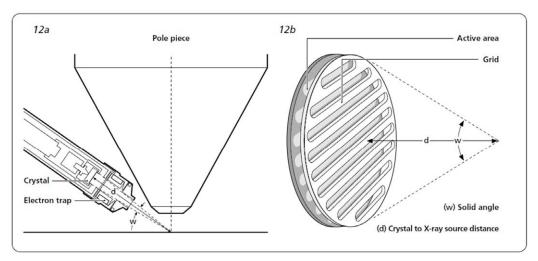


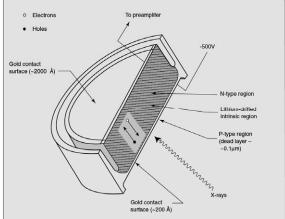
Fig. 12. Calculation of the solid angle of an EDS detector. (a) The detector size and the geometry of the microscope control the distance between X-ray source and crystal. (b) The solid angle is proportional to the active area of the crystal, rather than its actual area, and inversely proportional to the square of the distance.

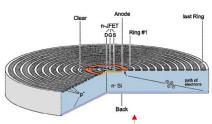
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Figure 4-2. Cross section of a typical lithium-drifted silicon detector. X-rays create electronhole pairs in the intrinsic region of the semiconductor; these charge carriers then migrate to the electrodes under the influence of an applied bias voltage.

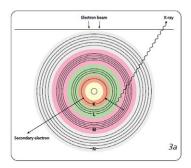
### Right: Si(Li) detector Cooled down to liquid nitrogen temperature

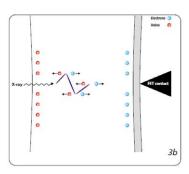


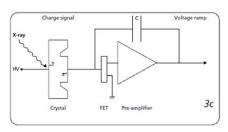


modern silicon drift (SDD) detector: no LN cooling required



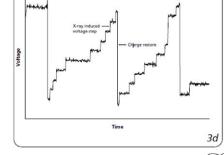






X-Ray energy conversion to electrical charges: 3.8eV / electron-hole pair in average electronic noise+ imperfect charge collection: 130 eV resolution / Mn Ka line

- Detector acts like a diode: at room temperature the leak current for 1000V would be too high!
- The FET produces less noise if cooled!
- Li migration at room temperature!
- ->Detector cooling by L-N



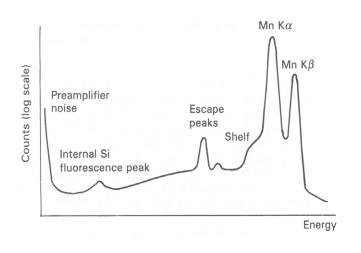
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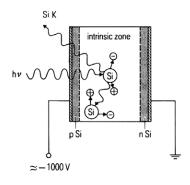


# Characteristic X-ray peaks Electron beam: 10keV Continuum, Bremsstrahlung Continuum, Bremsstrahlung I lokeV Full Scale 10428 cts Cursor: 9,955 keV (2 cts)



### Detection and artifacts





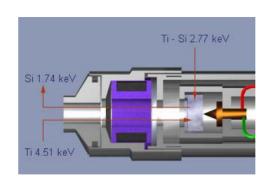
Take care when looking for "trace" elements (low concentrations). Don't confuse small peaks with escape peaks!

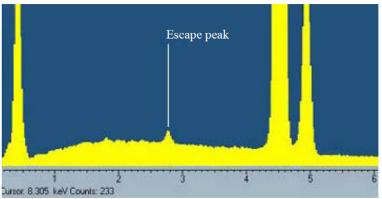
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# artifact: escape peak

EDX





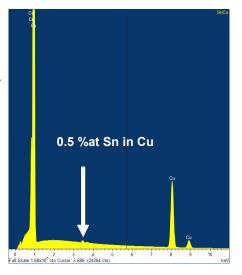


### detection limit EDS in SEM

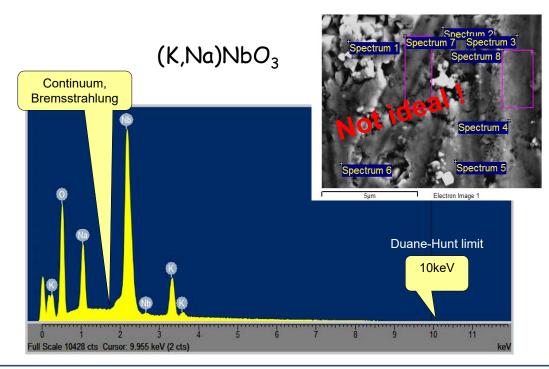
Acquisition under best conditions

- Flat surface without contamination (no Au coating, use C instead)
- Sample must be homogenous at the place of analysis (interaction volume !!)
- Horizontal orientation of the surface
- High count rate
- Overvoltage U=Eo/Ec >1.5-2

For acquisition times of 100sec.: detection of ~0.5at% for almost all elements

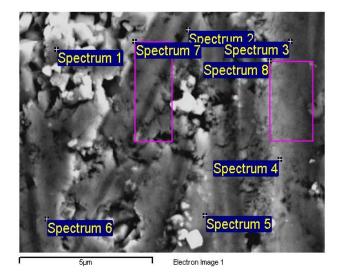








# (K,Na)NbO3



Spectrum	Na	K	Nb	О	Total
Spectrum 1	8.19	10.18	20.70	60.93	100.00
Spectrum 2	9.59	8.66	20.75	61.00	100.00
Spectrum 3	7.82	9.54	21.13	61.51	100.00
Spectrum 4	9.79	9.37	20.36	60.48	100.00
Spectrum 5	8.86	9.35	20.77	61.02	100.00
Spectrum 6	9.46	9.07	20.63	60.84	100.00
Spectrum 7	8.89	10.25	20.37	60.49	100.00
Spectrum 8	8.60	9.40	20.86	61.14	100.00
Max.	9.79	10.25	21.13	61.51	
Min.	7.82	8.66	20.36	60.48	

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# c) Quantification

First approach:

compare X-ray intensity with a standard (sample with known concentration, same beam current of the electron beam)

 $c_i$ : wt concentration of element i

Ii: X-ray intensity of char. Line

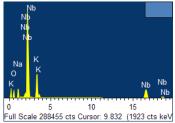
 $k_i$ : concentration ratio

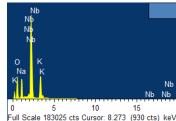


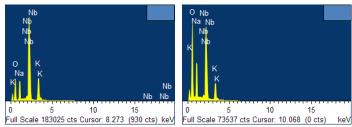
$$\frac{c_i}{c_i^{std}} = \frac{I_i}{I_i^{std}} = k_i$$

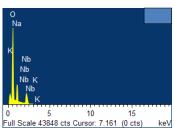


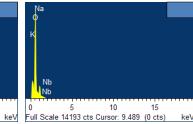
### Intensity ~ Concentration...?





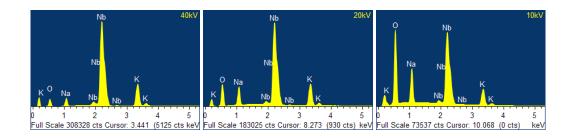


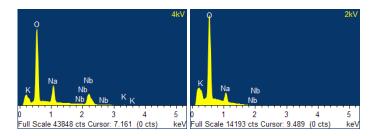




How many different samples...?

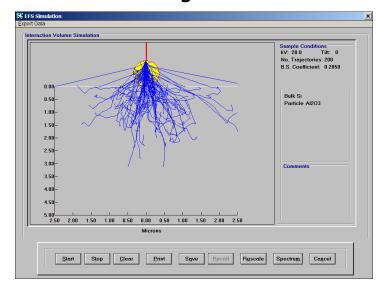








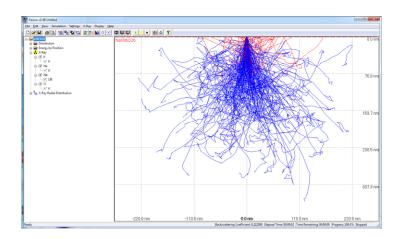
# Electron Flight Simulator



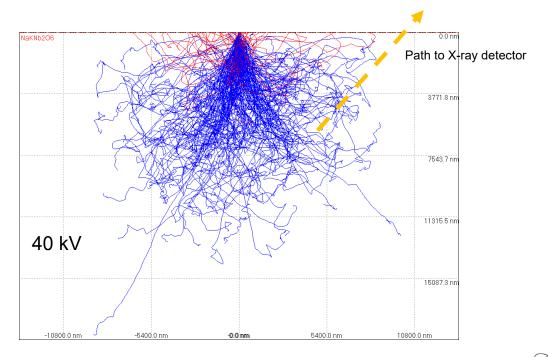
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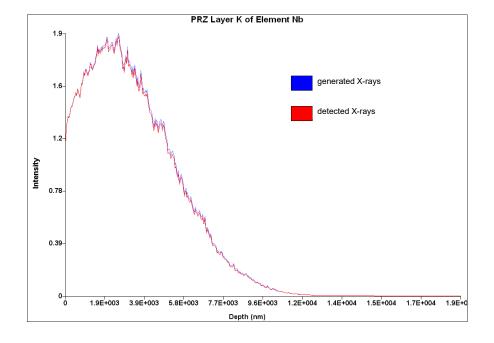
### Monte-Carlo Simulation with CASINO



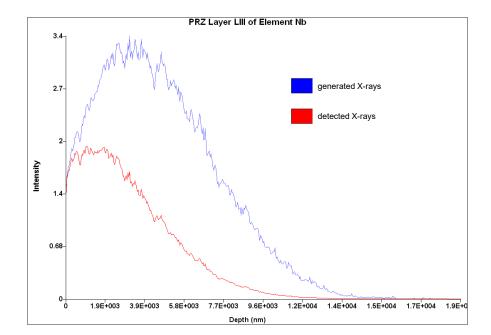




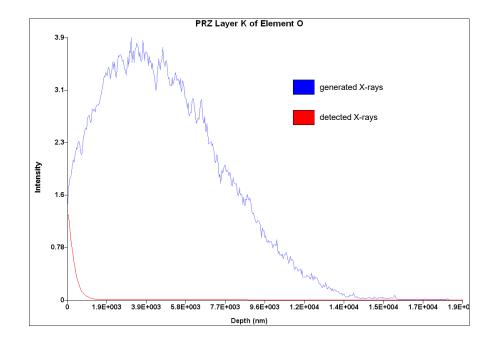




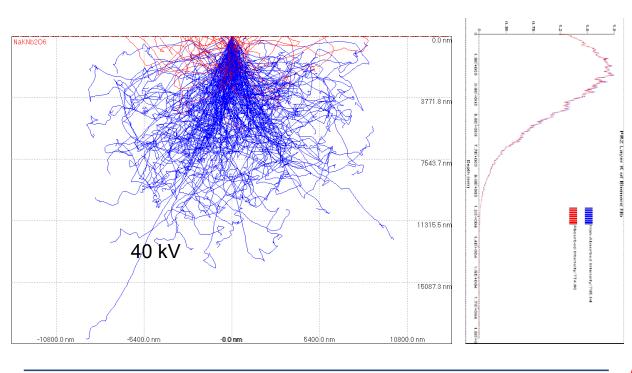












EDX

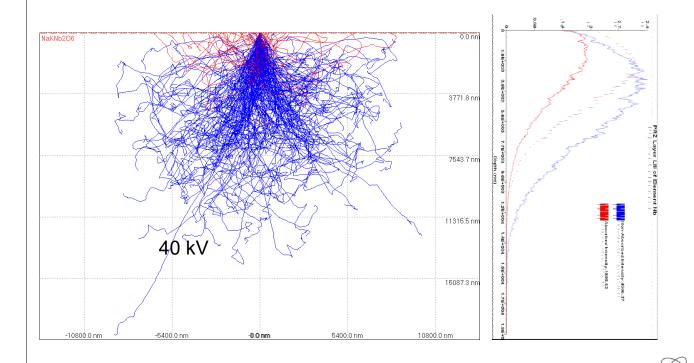
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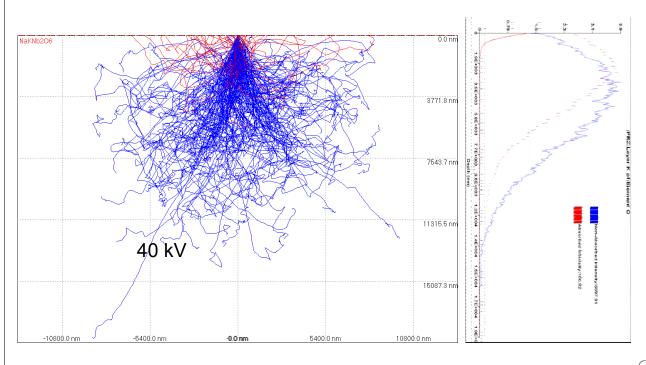
CiMe

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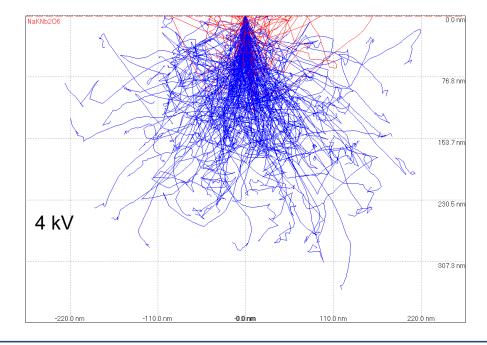
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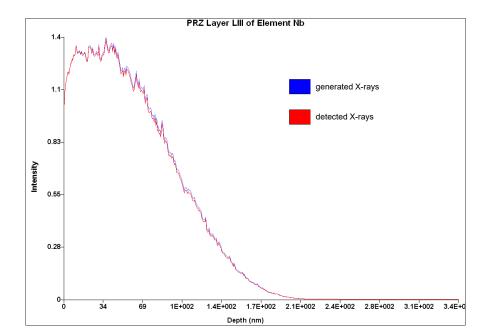


EDX

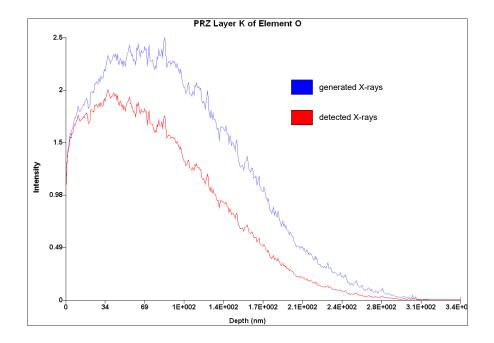




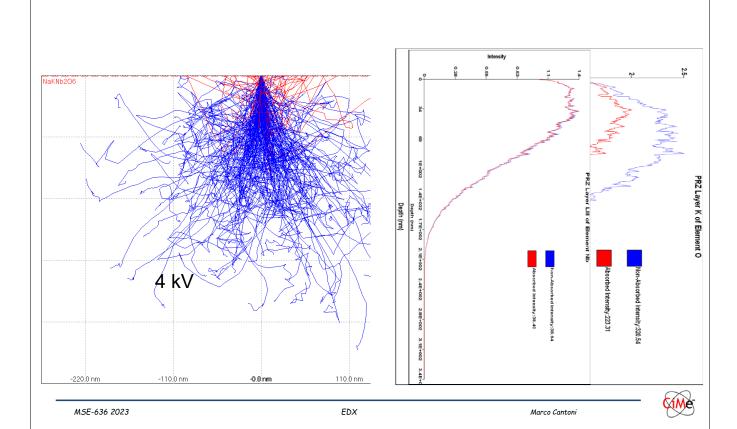


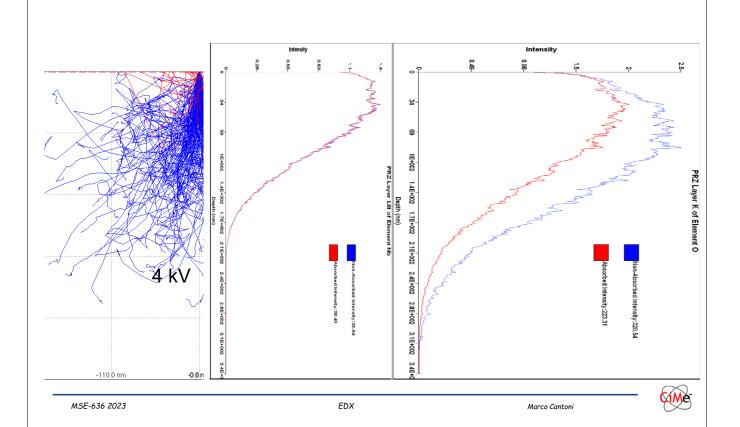


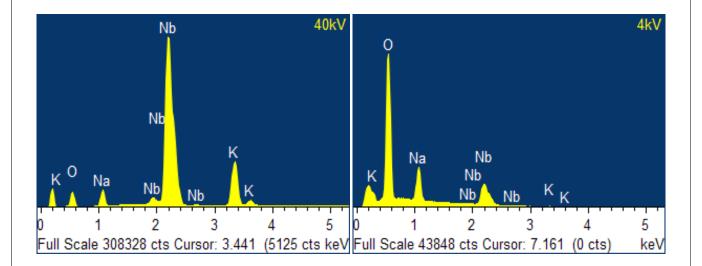








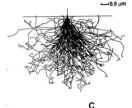






# Quantification

When the going gets tough.....



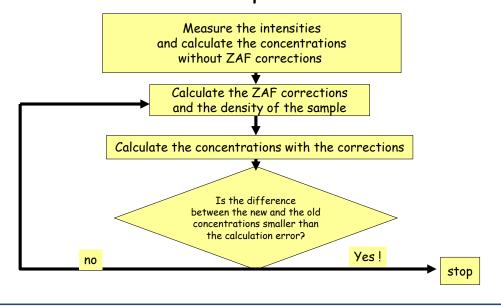
# —0.5 µm

### **Correction matrix**

$$[Z \times A \times F] \frac{c_i}{c_i^{std}} = \frac{I_i}{I_i^{std}} = k_i$$

- "Z" describe how the electron beam penetrates in the sample (Zdependant and density dependant) and loose energy
- "A" takes in account the absorption of the X-rays photons along the path to sample surface
- "F" adds some photons when (secondary) fluorescence occurs

# Flow chart of quantification



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### Correction methods:

ZAF (purely theoretical)
PROZA Phi-Rho-Z
PaP (Pouchou and Pichoir)
XPP (extended Puchou/Pichoir)

- with standards (same HT, current, detector settings)
- Standardless: theoretical calculation of I<sub>std</sub>
- Standardless optimized: « hidden » standards, user defined peak profiles



### Quantitative EDX in SEM

Acquisition under best conditions

- -Flat surface without contamination, horizontal orientation of the surface (no  $\operatorname{Au}$  coating, use  $\operatorname{C}$  instead)
- -Sample must be homogenous at the place of analysis (interaction volume !!)
- -High count rate (but dead time below 30%)
- -Overvoltage U=Eo/Ec >1.5-2

For acquisition times of 100sec. :

detection of ~0.5at% possible for almost all elements

### Standardless quantification

possible with high accuracy (intensities of references under the given conditions can be calculated for a great range of elements), test with samples of known composition, light elements (like O) are critical...

Spatial resolution depends strongly on HT and the density of the sample

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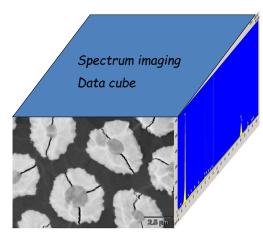
# EDX mapping

#### Data cube:

In each pixel a spectrum is recorded and stored

Post-acquisition Analysis:

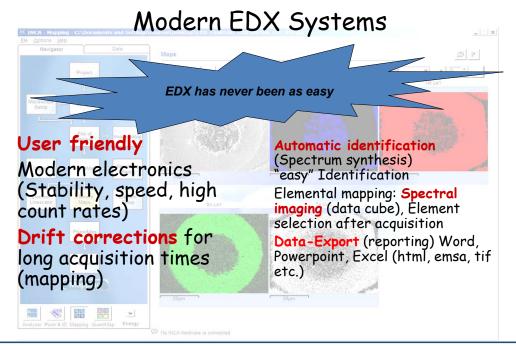
Each spectrum can be analyzed and quantified off-line



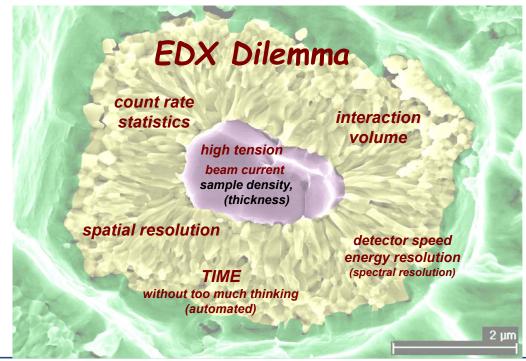
Extraction of element maps



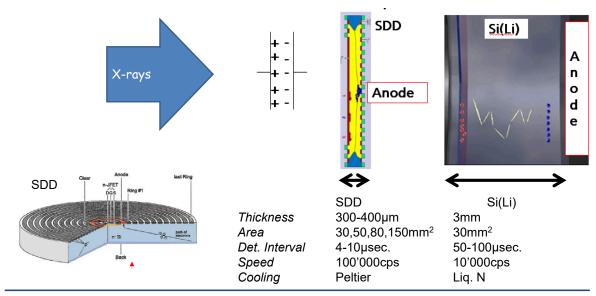








# New possibilities due to SDD (silicon drift detector) technology



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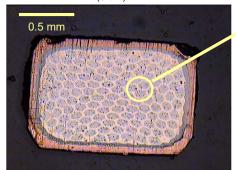


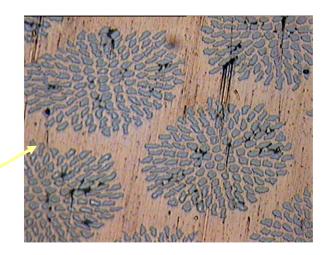
# Nb<sub>3</sub>Sn multifilament superconducting cables

Superconducting Nb<sub>3</sub>Sn cables for high magnetic fields 10-20T:

increase current density, lower cost Potential Applications: NMR, Tokamak fusion reactors Large Hadron Collider (LHC), CERN

> Typical cable: 1 x 1.5mm cross-section 121x121 filaments of Nb<sub>3</sub>Sn in a bronze (Cu/Sn) matrix





Prof. R. Flükiger, V. Abächerli, D. Uglietti, B. Seeber Dept. Condensed Matter Physics (DPMC), University of Geneva



# Processing "bronze route"

Cu,Sn bronze

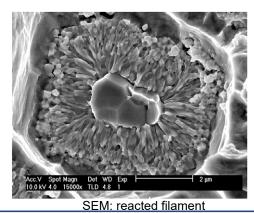
Nb<sub>3</sub>Sn Nb
Cu,Sn

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Cu and Ti are believed to play an important role at the grain boundaries (pinning)

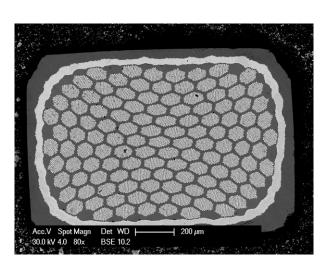
Is the Nb3Sn phase homogenous?

Is it possible to detect Cu and Ti at the grain boundaries?

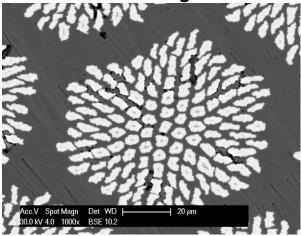


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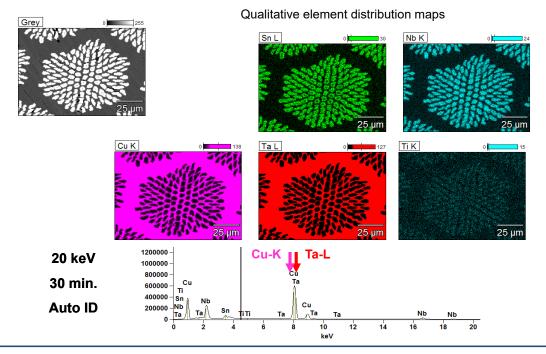


### SEM BSE images

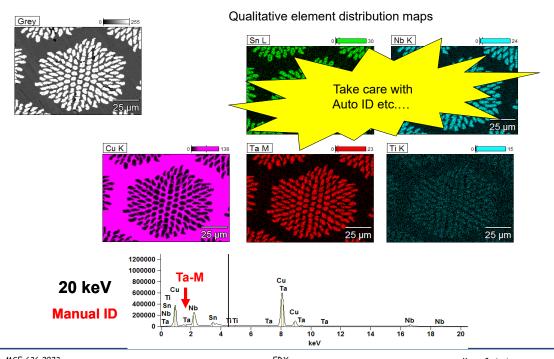


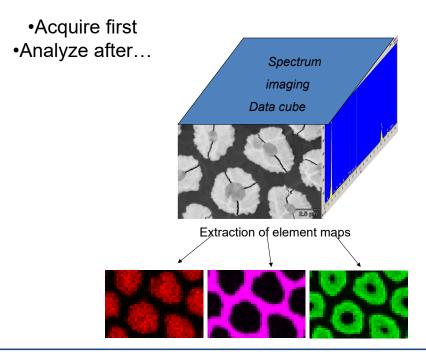


EDX

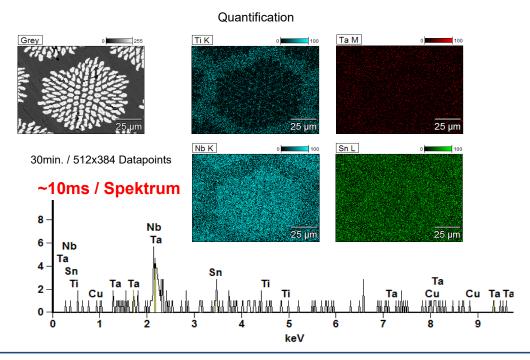




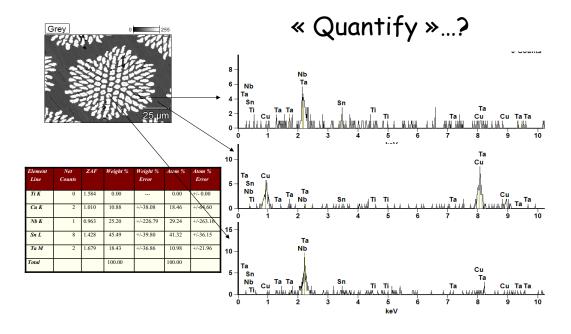




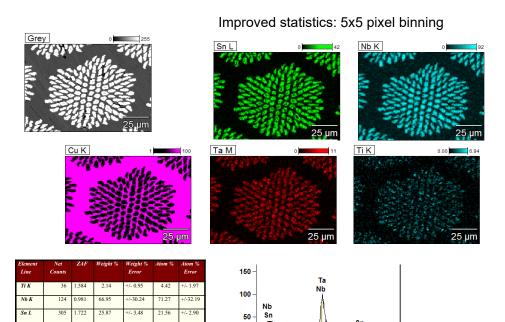




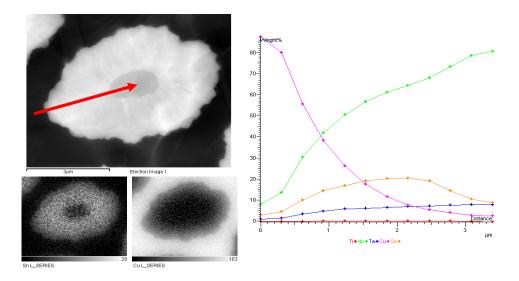








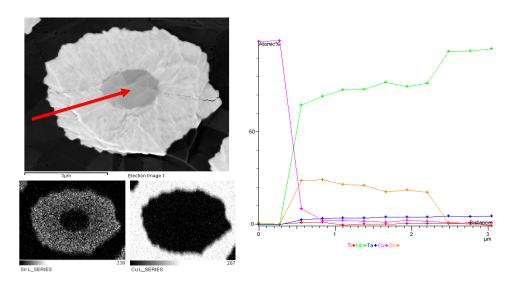
# Spatial resolution @ 30kV



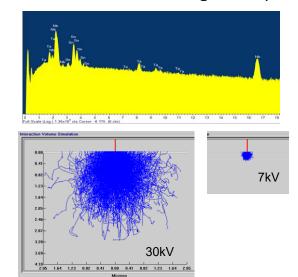
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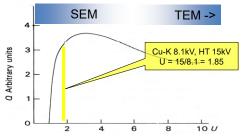


# Spatial resolution @ 7kV



### Overvoltage and penetration depth!





To ionized the incident electron MUST have an energy larger than the core shell level U>1. To be efficient, it should have about twice the edge energy U>2.

- Nb Ka1 16.6 keV
  - Nb La1 2.14 keV Ta La1 8.14 keV
- Cu Ka1 8.1 keV Ta Ma1 1.71 keV
- Cu La1 0.93 keV Ti Ka1 4.51 keV Sn Ka1 25.2 keV Ti La1 0.45 keV

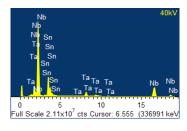
Sn La1 3.44 keV

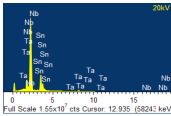


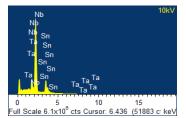
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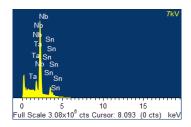
EDX

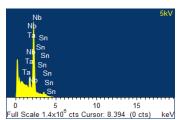
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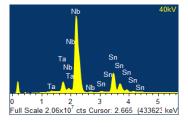


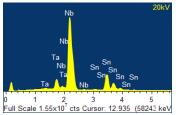


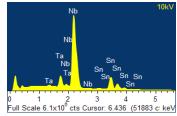


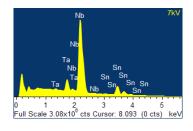


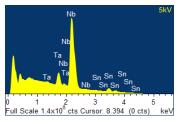














# Monte-Carlo Simulations

CASINO (free)

http://www.gel.usherbrooke.ca/casino/What.html

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DTSA-II (free), NIST

http://www.cstl.nist.gov/div837/837.02/epg/dtsa2/index.html





